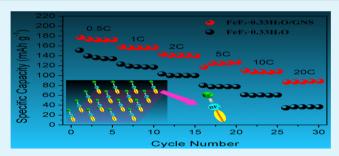
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An In Situ Ionic-Liquid-Assisted Synthetic Approach to Iron Fluoride/ Graphene Hybrid Nanostructures as Superior Cathode Materials for Lithium Ion Batteries

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Supporting Information

ABSTRACT: A tactful ionic-liquid (IL)-assisted approach to in situ synthesis of iron fluoride/graphene nanosheet (GNS) hybrid nanostructures is developed. To ensure uniform dispersion and tight anchoring of the iron fluoride on graphene, we employ an IL which serves not only as a green fluoride source for the crystallization of iron fluoride nanoparticles but also as a dispersant of GNSs. Owing to the electron transfer highways created between the nanoparticles and the GNSs, the iron fluoride/GNS hybrid cathodes exhibit a remarkable improvement in both capacity and rate performance (230 mAh g⁻¹ at 0.1 C and 74 mAh g⁻¹



at 40 C). The stable adhesion of iron fluoride nanoparticles on GNSs also introduces a significant improvement in long-term cyclic performance (115 mAh g⁻¹ after 250 cycles even at 10 C). The superior electrochemical performance of these iron fluoride/GNS hybrids as lithium ion battery cathodes is ascribed to the robust structure of the hybrid and the synergies between iron fluoride nanoparticles and graphene.

KEYWORDS: graphene, high rate, ionic liquid, iron fluoride, lithium ion batteries

INTRODUCTION

The demand for lithium ion battery (LIB) systems with high capacity and high power has grown at an unprecedented rate over the past decade. 1,2 While a lot of attention has been paid recently to high performance anodes, much less effort was placed for the development of efficient cathodes. LiCoO2 and LiFePO₄ materials being used in cathodes of commercial LIBs currently have a low capacity (<170 mAh g^{-1}), $^{3-5}$ which leads to a restricted energy output. To realize LIBs with higher power and energy densities, exploring new cathode materials is urgently needed. Iron trifluoride has attracted a rapidly increasing amount of attention because of its high operating potential, high theoretical capacity of 237 mAh g⁻¹, abundant sources, and relatively low cost. 6-8 Despite these advantages, the use of iron trifluoride has been limited due to intrinsic drawbacks, for instance, the slow diffusion of Li⁺ and low electron conductivity.

Constructing novel nanostructures is an alternative approach to address these problems. 9-13 For example, Maier and coworkers reported a nanoscale FeF₃·0.33H₂O material with an unusual tunnel structure. 14-16 This tunnel structure is beneficial for electrolyte penetration, Li ion transport, and interfacial

processes. To further improve the power density of the iron trifluoride, various endeavors have been made to overcome the drawbacks by hybridizing iron trifluoride with a conductive additive phase (such as a polymerization coating or CNTs), which provides a facile electron pathway. 10,13,16 Compared with CNTs, graphene is a two-dimensional atom monolayer carbon and has outstanding mechanical properties and electron conductivity. Other superiorities of graphene include high surface area for better interfacial contact and low fabricating cost compared to CNTs. 18,23 Thus, graphene may be a desired conductive building unit for hybridizing iron fluoride. Recently, Kung et al. reported the synthesis of a FeF₃/ graphene composite paper through a photothermal-assisted strategy after mixing FeF₃ and GO.²⁴ In Kung's work, they first synthesized FeF₃ nanoparticles by a precipitation approach and then mixed FeF3 powder and GO in solution to obtain the FeF₃/graphene composite. Thus, the FeF₃ nanoparticles are simply adsorbed onto the GO. The as-prepared FeF₃/graphene

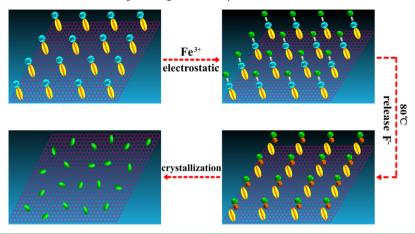
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Scheme 1. The Synthesis Procedure of the FeF₃·0.33H₂O/GNS Hybrid



cathode showed a high energy density. However, the high rate performance and cycling stability of the material required improvement. This can be partly ascribed to the sample prepared by the *ex situ* method which would induce poor conductive contact between FeF₃ and the graphene nanosheets (GNSs). Consequently, a facile *in situ* approach for the synthesis of FeF₃/GNS hybrid nanostructures with robust stability and homogeneity is of great importance.

In this work, we developed a tactful ionic-liquid-assisted approach to in situ synthesize FeF3.0.33H2O/GNS hybrid nanostructures in order to enhance the high-rate cycling performance. Herein, [Bmim][BF₄] (1-butyl-3-methylimidazolium tetrafluoroborate) ionic liquid (IL) was employed not only as a green fluoride source instead of the erosive HF, which was usually used as a fluoride source in previous reports, 10-13,25 but also served as a dispersant of GNSs. GNSs were chosen as the starting materials instead of graphene oxide (GO), thus avoiding additional reductive treatment to obtain GNSs from GO, which will easily cause destruction to the structure of FeF₃. ^{12,24} The π -cation interactions between the imidazolium cation of the [Bmim][BF₄] and the π -electrons of the GNSs promote the dispersion of GNSs in IL solution. 26-29 To our best knowledge, the obtained FeF₃·0.33H₂O/GNS hybrid exhibits the best performance in high-rate capacity and longterm cycling stability reported in the literature. The FeF₃·0.33H₂O/GNS hybrid nanostructure endows a steady and highly reversible specific capacity of more than 200 mAh g⁻¹ even after 35 cycles and a good high-rate performance of 115 mAh g⁻¹ even at a high current density of 2 A g⁻¹ (10 C) after a long-term cycling of 250 cycles, which creates new chances in the development of high performance nextgeneration LIBs.

■ RESULTS AND DISCUSSION

The strategy used herein to synthesize the $FeF_3 \cdot 0.33H_2O/GNS$ hybrid cathodes involves a three-step procedure which is schematically illustrated in Scheme 1. The procedure begins with the dispersion of the GNSs assisted by the IL *via* interactions between the imidazolium cation group of the IL and the π -electrons of graphene (1). $^{26-29}$ This is subsequently followed by the electrostatic attraction of the BF_4^- group of the IL with the Fe^{3+} (2). When heated, the BF_4^- group can release F^- , which acts as a fluoride source. 30,31 Subsequently, Fe^{3+} reacts with F^- , resulting in the *in situ* crystallization of iron trifluoride on the GNSs to obtain the hybrids (3). In this

synthesis procedure, IL serving as a green fluoride source is operationally safe and environmentally friendly compared with erosive HF. Meanwhile, the cooperative interactions between the IL and the graphene lead to good dispersion of GNSs and the anchoring of FeF_3 ·0.33H₂O on the graphene.

The X-ray diffraction (XRD) patterns of the $FeF_3 \cdot 0.33H_2O$ and $FeF_3 \cdot 0.33H_2O/GNS$ hybrid are compared in Figure 1. As

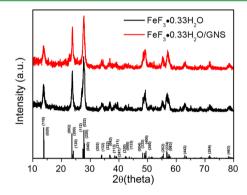


Figure 1. XRD patterns of $FeF_3 \cdot 0.33H_2O$ and $FeF_3 \cdot 0.33H_2O/GNS$.

shown in Figure 1, the X-ray diffraction peaks can be unambiguously assigned to hexagonal-tungsten-bronze-type $FeF_3\cdot 0.33H_2O$ (JCPDS card no. 76-1262). Due to the small ratio of GNSs added, no carbon signals are detected. The elemental analysis demonstrates that the carbon content in the hybrid is about 9 wt %.

The microstructure of the FeF₃·0.33H₂O/GNS hybrid was characterized by TEM. Figure 2a illustrates that well-crystallized FeF₃·0.33H₂O nanoparticles are adhered firmly on the graphene layer and/or enclosed between the GNSs. The TEM image at high magnification in Figure 2b reveals the asprepared FeF₃·0.33H₂O/GNS hybrid. The FeF₃·0.33H₂O nanoparticles are distributed and tightly anchored on the graphene layers. Both the nucleation and crystallization of FeF₃·0.33H₂O nanoparticles occurred on the surface of GNSs. It is a typical one-pot and *in situ* method. Therefore, better contact will be realized between FeF₃·0.33H₂O and GNS. Even after 20 min of ultrasonic treatment during the sample preparation for TEM characterization, the nanoparticles are still adhered firmly on GNSs.

As shown in Figure 2c, the $FeF_3 \cdot 0.33H_2O$ particles are anchored to the surface of the GNSs, which helps to prevent them from agglomeration and ensures a good dispersion over

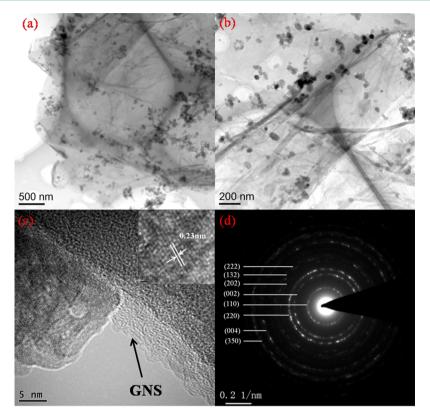


Figure 2. (a) TEM image of the FeF₃·0.33H₂O/GNS hybrid, (b) high magnification TEM image of the FeF₃·0.33H₂O/GNS hybrid, (c) high-resolution TEM images of the FeF₃·0.33H₂O/GNS hybrid (the inset high-resolution TEM image shows clear lattices of FeF₃·0.33H₂O nanoparticles), and (d) SAED pattern of the FeF₃·0.33H₂O/GNS hybrid.

the graphene support. $^{32-34}$ The lattice fringe of $\sim\!0.23$ nm is consistent with the (311) atomic planes of the FeF3·0.33H2O. In addition, selected area electron diffraction analysis (SAED) of the FeF3·0.33H2O/GNS hybrid confirms the polycrystalline structure of FeF3·0.33H2O nanoparticles. It is worth noting that only agglomerates of nanoparticles were formed without graphene (shown in Figure S1, Supporting Information). This result demonstrates that graphene plays a crucial role in the formation of well-dispersed FeF3·0.33H2O nanoparticles.

Raman spectroscopy is a forceful means to investigate the modification of graphene and their derivatives. The Raman spectra of FeF₃·0.33H₂O/GNS and GNSs shown in Figure 3 exhibit the regular two peaks, corresponding to the D-band line (ca. 1340 cm⁻¹) and the G-band line (ca. 1590 cm⁻¹),

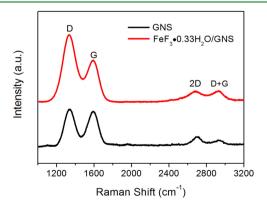


Figure 3. Raman spectra of the FeF_3 :0.33 H_2O/GNS hybrid and GNSs.

respectively. The D-band is caused by edges or structural defects which can break the selection rule and symmetry; the G-band can be attributed to the first-order scattering of the $\rm sp^2$ carbon domains. The broadening 2D band (ca. 2680 cm $^{-1}$) confirms the multilayer structure of GNSs. 16,36,39,40 As shown, the $I_{\rm D}/I_{\rm G}$ value of the hybrid is bigger than that of GNSs. The increased $I_{\rm D}/I_{\rm G}$ indicates that the FeF₃·0.33H₂O nanoparticles lead to the increased disorder of graphene layers. 41,42

The Brunauer–Emmett–Teller (BET) specific surface area and pore size distribution of the FeF₃·0.33H₂O/GNS hybrid were measured by nitrogen isothermal adsorption (shown in Figure S2, Supporting Information). The BET specific surface area of the hybrid is 118 m² g⁻¹, which can provide more reaction sites and is beneficial for electrolyte access. The sample exhibits a pore size distribution centered at 10 nm. This unique mesoporosity between the nanoparticles and GNSs may promote the diffusion of electrolyte ions, suggesting that the FeF₃·0.33H₂O/GNS hybrid may show a large specific capacity and good high-rate performance. 19,43,44

The electrochemical performance of the FeF₃·0.33H₂O/GNS hybrid was evaluated by a discharge/charge test. In Figure 4, the discharge capacity during the first cycle achieved 230 mAh g⁻¹, and approximately corresponds to the insertion of 1.1 Li per formula. During discharging, the profiles show sloped reaction plateaus at 2.7 V which stem from the Li⁺ insertion into the FeF₃·0.33H₂O forming the single-phase solid solution Li_xFeF₃·0.33H₂O.^{11,15,16} This typical Li-insertion reaction has been widely recognized by researchers through XRD characterization of the electrodes at various reaction stages.^{15,45} On the contrary, extraction of Li from Li_xFeF₃·0.33H₂O forms

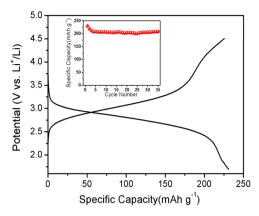


Figure 4. Voltage vs capacity profiles of the $FeF_3\cdot 0.33H_2O/GNS$ electrode during the first cycle. The inset is the cyclic performance of $FeF_3\cdot 0.33H_2O/GNS$ at 0.1 C.

 $FeF_3\cdot 0.33H_2O$ during charging. The cyclic performance of the $FeF_3\cdot 0.33H_2O/GNS$ electrode at 0.1 C is shown in the inset of Figure 4. The excess capacities during the initial cycles can be attributed to the reaction of functional groups on graphene with lithium ions and ion adsorption. 16,46,47 After 35 cycles, the electrodes still maintain a stable capacity over 200 mAh g $^{-1}$. It is worth noting that the hydrated water in $FeF_3\cdot 0.33H_2O$ is indispensable, as it serves as a structural stabilizer. 11,15 The cycling stability demonstrates sufficient stability of hydrated water in the fluoride lattices, and the insertion/extraction process of Li $^+$ is quite reversible.

To evaluate the superiority of the hybrid for cathode materials, the electrochemical performances of the hybrid and bare $\text{FeF}_3 \cdot 0.33 \text{H}_2\text{O}$ particles were compared in Figure 5. The

discharge capacities at 0.5–40 C rates were compared in Figure 5a. As illustrated, the FeF₃·0.33H₂O/GNS hybrid electrode shows a higher rate capability than the bare FeF₃·0.33H₂O electrode. The bare FeF₃·0.33H₂O electrode shows a specific capacity of 53 mAh g⁻¹ at 10 C, reaching 40% of the initial capacity (132 mAh·g⁻¹) at 0.5 C. However, the FeF₃·0.33H₂O/GNS electrode can yield 113 mAh·g⁻¹ at 10 C with a capacity retention of 65% compared to that at a rate of 0.5 C. It is worth noting that the FeF₃·0.33H₂O/GNS electrode can deliver 74 mAh·g⁻¹ even at a discharge rate as high as 40 C (8 A g⁻¹).

To further highlight the effectiveness of graphene modification on improving the electrochemical performance of the material, the rate cycling performance is shown in Figure 5b. The hybrid illustrates much better rate performance. In particular, the FeF₃·0.33H₂O/GNS hybrid still can deliver 89 mAh g⁻¹ even at 4 A g⁻¹ (20 C), i.e., 50% of the initial capacity. In a sharp contrast, the capacities of the bare FeF₃·0.33H₂O particles drop dramatically, with only 24% capacity remaining at the same rate. The increase of capacity is particularly obvious at higher rates for the hybrid. For example, at 20 C, the capacity of the FeF₃·0.33H₂O/GNS hybrid is 89 mAh g⁻¹, which is 3 times more than that of the bare one. These results indicate that the unique hybrid nanostructures designed here are suitable for fast charging and discharging.

The small discharge capacity of GNSs between 4.5 and 1.7 V (less than 50 mAh g⁻¹) and the low content of GNSs in the hybrid (about 9 wt %) have little effect on the Li insertion/extraction process in our work. Hence, it is important to note that there is a strong synergistic effect between FeF₃·0.33H₂O nanoparticles and GNSs in the hybrid. ^{48,49} GNSs supply a large contact area for the FeF₃·0.33H₂O nanoparticles and serve as a remarkable conductive network to supply an expressway for

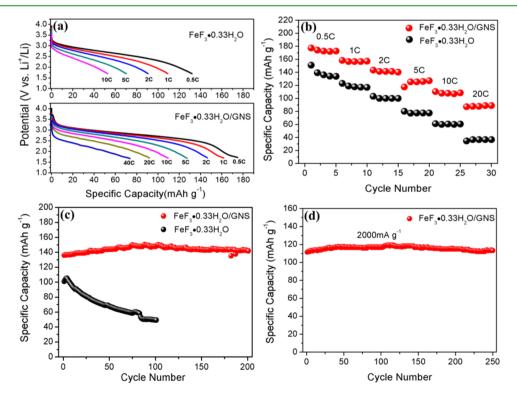


Figure 5. (a) Discharge profiles at different current rates, (b) rate cycling performance at different rates for the FeF₃·0.33H₂O/GNS hybrid and bare FeF₃·0.33H₂O, (c) cyclic performance of the FeF₃·0.33H₂O/GNS hybrid and bare FeF₃·0.33H₂O at 1 C, and (d) cyclic performance of the FeF₃·0.33H₂O/GNS hybrid at 10 C rate.

electron transfer. The strong anchoring of $FeF_3\cdot 0.33H_2O$ nanoparticles on GNSs empowers fast electron transport through graphene layers to $FeF_3\cdot 0.33H_2O$ particles to enhance the electrochemical performance. On the other hand, the anchoring particles on the GNSs can serve as spacers to prevent the restacking of GNSs, avoiding/weakening the decrease of the active specific surface area. Therefore, the synergistic effect of the $FeF_3\cdot 0.33H_2O$ nanoparticles and graphene build an effective nanostructure for energy transmission and storage.

Figure 5c shows the cyclic performance of the bare FeF₃·0.33H₂O particles and FeF₃·0.33H₂O/GNS hybrid at 1 C for 200 cycles. The specific capacities of the bare FeF₃·0.33H₂O particles decrease from 101 to 49 mAh g⁻¹. In sharp contrast, the FeF₃·0.33H₂O/GNS hybrid still preserves a high stability, and in fact, its specific capacity increases from 136 to 142 mAh g⁻¹ gradually (reaching the maximum 150 mAh g⁻¹ after 100 cycles). Remarkably, the FeF₃·0.33H₂O/GNS hybrid displays outstanding cyclic performance, and maintains a capacity of 115 mAh g⁻¹ (~100 mAh g⁻¹ when cycled between 2 and 4.5 V) without any decrease after 250 cycles even at 2 A g⁻¹ (Figure 5d). The FeF₃·0.33H₂O nanoparticles anchored firmly on the GNSs, which are formed through the in situ crystallization in the FeF3·0.33H2O/GNS hybrid nanostructures, ensure the high reversible capacity and long cyclic stability at high current density.

To explain the oustanding electrochemical performance of FeF₃·0.33H₂O/GNS, the electrochemical impedance spectroscopy (EIS) was applied before cycling and after 100 cycles at 1 C (Figure 6). The high-frequency semicircle corresponds to the

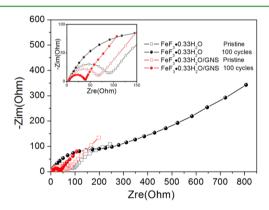


Figure 6. Nyquist plots of the FeF_3 ·0.33 H_2O and FeF_3 ·0.33 H_2O /GNS cathodes before cycle and after 100 cycles at 1 C. Inset: an enlarged scale at high frequency.

charge-transfer resistance ($R_{\rm ct}$); the inclined line can be attributed to the diffusion process of lithium ion within the electrode. So,51 Nyquist plots of an unsupported FeF3·0.33H2O electrode showed depressed semicircles in the high and intermediate frequency region, indicating notable charge-transfer resistances of 86 and 147 Ω before and after 100 cycles, respectively. On the contrary, the values of $R_{\rm ct}$ for the FeF3·0.33H2O/GNS electrode decrease after 100 cycles, suggesting that the FeF3·0.33H2O/GNS electrode owns a high electron conductivity and a fast charge-transfer reaction for Li[†] insertion/extraction. The result is consistent with the cyclic performance. The slightly increased capacity can be attributed to further exfoliation of GNSs by the penetration of Li ions. This exfoliation can expose new accessible active sites in GNSs, thus delivering an increased capacity over cycles. To our best knowledge, this FeF3·0.33H2O/GNS hybrid exhibits the best

performance in high-rate capacity and long cyclic stability to date, with a specific capacity of 74 mAh $\rm g^{-1}$ at 40 C and 115 mAh $\rm g^{-1}$ at 10 C after 250 cycles.

CONCLUSIONS

Herein, an in situ IL-assisted synthetic approach was presented to fabricate a novel FeF₃·0.33H₂O/GNS hybrid nanostructure. The resulting high capacity and outstanding high-rate cyclic performance were ascribed to the synergies between tunneltype FeF₃·0.33H₂O and graphene and their robust hybrid structure. The flexible GNSs built up interleaved electron transfer highways and served as an "elastic confinement" to anchor FeF₃·0.33H₂O particles and restrain the detachment and agglomeration of the FeF₃·0.33H₂O nanoparticles. Simultaneously, the FeF₃·0.33H₂O particles deter the restacking of GNSs. The FeF₃·0.33H₂O/GNS hybrid cathode exhibits a high specific capacity of 74 mAh g⁻¹ at 8 A g⁻¹ (40 C) and rate cycling performance of 115 mAh g⁻¹ after 250 cycles (10 C). The superior electrochemical performance of FeF₃·0.33H₂O/GNS hybrids as a LIB cathode makes such hybrid materials a promising cathode material for the development of high power and energy density lithium batteries. The strategy of constructing FeF₃·0.33H₂O/GNS hybrid nanostructures demonstrated in this work could be potentially extended to other graphene hybrids.

■ EXPERIMENTAL SECTION

Synthesis of the GNSs. We prepared GNSs by a chemical reduction method after the exfoliation of the natural flake graphite (96%, pursued from Qingdao Guyu Graphite Co., Ltd.). 19,48,54 The graphene preparation process involved two main steps: first, the natural flake graphite was oxidized by KMnO₄ (99.5%, pursued from Sinopharm Chemical Reagent Co., Ltd. without further purification) in a mixed acid solution at room temperature for 40 h to prepare the sticky graphene oxide using a modified Hummers methods; then, graphene oxide was reduced by $C_6H_6O_2$ (99%, pursued from Crystal Pure Industrial Co. Ltd. without further purification) by chemical method to gain the graphene.

Synthesis of FeF₃·0.33H₂O/GNS Hybrid. We dispersed 50 mg of GNSs in 150 mL of alcohol by ultrasonication for 1 h. Then, 10 mL of [Bmim][BF₄] (99%, pursued from Centre for Green Chemistry and Catalysis, LICP, CAS.) was added to obtain a uniformly dispersed GNS solution. A 1 g portion of Fe(NO₃)₃·9H₂O (99.99%, pursued from Crystal Pure Industrial Co. Ltd. without further purification) was added into the obtained solution and then stirred for 30 min. After continuously stirring at 80 °C for 8 h, we washed the resulting product five times with acetone and dried under vacuum conditions at 80 °C overnight. Noticeably, a prior vacuum treatment for removing a certain extent of hydration water was needed. ^{14–16} The synthetic procedure of bare FeF₃·0.33H₂O was just like the procedure of FeF₃·0.33H₂O/GNS hybrid but without adding GNSs.

Material Characterizations. X-ray diffraction (Rigaku, monochromated Cu Kα radiation 50 mA, 45 kV with a step size of 0.02°), transmission electron microscopy (FTI, Tecnai F20, 300 kV), and micro-Raman spectroscopy (HR800, 632.8 nm laser) were applied to characterize the detailed structure and morphology information of the materials. N₂ adsorption/desorption isotherms were measured by using an ASAP 2020 (Micromeritics) instrument. The carbon content in the hybrid was measured by a carbon—sulfur elements determinator (Baoying technology CS-206).

Cell Fabrication and Electrochemical Characterizations. The electrochemical properties of the FeF₃·0.33H₂O/GNS hybrid and bare FeF₃·0.33H₂O particles were measured by the galvanostatic charge/discharge technique as cathode materials in LIBs.^{55,56} The electrode slurry was fabricated by mixing active materials with polyvinylidene fluoride (PVDF was dissolved in *N*-methyl-2-pyrrolidone (NMP) with

a content of 10 wt %) as a binder and carbon black as a conductive agent with a weight ratio of 8:1:1. The obtained slurry was coated by a doctor-balding method onto a cleaned aluminum foil. Then, the electrodes were cut into discs with a diameter of 14 mm and dried at 120 °C overnight under a vacuum. The coin type (CR-2025) test cells were assembled in an argon-filled glovebox (Mbraun, H_2O <0.1 ppm, O₂ <1 ppm) using 1 M LiPF₆ in diethyl carbonate, ethylene carbonate, and ethylmethyl carbonate (EC/EMC/DMC, 1:1:1 in vol) as an electrolyte, two pieces of porous polypropylene films (Celgard 2400) as the separator, and metallic lithium as the counter/reference electrode. All the as-prepared cells were stabilized for 12 h before measurements. Over a voltage range of 1.7-4.5 V (vs Li+/Li), the discharge/charge measurements were carried out by using a Neware (Shenzhen Neware Electronic Co., China) battery test system at various current rates (1 C is equivalent to 200 mA g⁻¹). Electrical impedance spectroscopy (EIS) measurements were carried out using an electrochemical workstation (Princeton Applied Research PAR-STAT 2273 advanced electrochemical system) over the frequency range between 1 MHz and 100 mHz with the amplitude of an ac signal of 10 mV. All the EIS measurements were carried out at the open circuit voltage (~3.5 V) of the cells in order to avoid the influence of the state of charge.

ASSOCIATED CONTENT

S Supporting Information

TEM morphology of $FeF_3\cdot 0.33H_2O$ nanoparticles free of graphene and nitrogen sorption isotherms and corresponding pore size distribution of the $FeF_3\cdot 0.33H_2O/GNS$ hybrid. This material is available free of charge via the Internet at http://pubs.acs.org.

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Author Contributions

All authors have given approval to the final version of the manuscript.

Notes

The authors declare no competing financial interest.

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